

ZEETEX SOLUBLE CUTTING OIL

- ZEETEX SOLUBLE CUTTING OIL is a high grade soluble oil which makes an extremely stable milky emulsion for application in a wide range of metal cutting operations.
- ZEETEX SOLUBLE CUTTING OIL is used at water to oil ratios of 20:1. It gives excellent tool life and finish in all metal cutting operations where a soluble cutting oil ensures long life and lasting ability to prevent corrosion. It is also recommended for cooling water treatment of the engine.

PHYSICAL CHARACTERISTICS	TEST METHOD	TYPICAL VALUE
Specific Gravity @ 60/60 °F	ASTM D-4052	0.902
Viscosity Kinematic, cSt @ 40 °C	ASTM D-445	46.38
Viscosity Kinematic, cSt @ 100 °C	ASTM D-445	6.90
Viscosity Index	ASTM D-2270	104
Flash Point, COC, °C	ASTM D-92	88
Pour Point °C	ASTM D-97	-12